

**CARLISLE**<sup>®</sup>  
INTERCONNECT TECHNOLOGIES

SMPM<sup>®</sup>  
Interconnect Series

# SMPM<sup>®</sup> Interconnect Series



## INTRODUCTION

Carlisle Interconnect Technologies (CarlisleIT) designed the SMPM Connector product line to further improve package density of RF/Microwave systems. With an interface about 30% smaller than its predecessor, the SMPM Connector is now an industry standard (as outlined in the MIL-STD-348 document) for RF/Microwave applications and has enabled design engineers to increase design performance and complexity while improving form factor.

The durable construction and ability to tolerate radial and axial misalignment allow for a blindmate interconnect solution capable of withstanding multiple engagement/disengagement cycles without degradation in electrical performance.

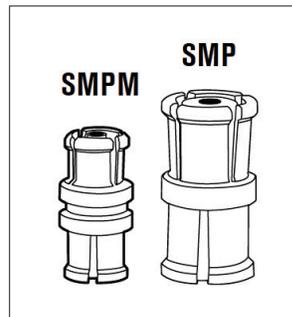
Due to its high-frequency performance and blindmate configuration, the SMPM Connector is a standard interface in many applications including:

- » Antennas
- » Broadband
- » Wireless
- » Military
- » Instrumentation

## FEATURES

- » DC - 65 GHz frequency range
- » 50 Ω impedance
- » Blindmate configuration
- » MIL-PRF-39012 compliant
- » Ability to withstand radial/axial misalignment
- » Board-mount, field-replaceable, bullets, hermetic, and cable connector configurations
- » Custom connectors available

## SPECIFICATIONS



The SMPM Connector is about 30% smaller than its predecessor, the SMP Connector.



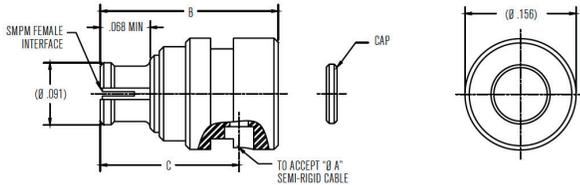
Left: SMPM Female to 2.92 mm Male Adapter (P123-1CCSF) Right: SMPM Female to .047\"/>

Parameter	Specifications	
Impedance	50 Ω	
Frequency Range	DC - 65 GHz	
VSWR	1.02 + 0.012 x F (GHz)	
Insertion Loss	0.04 x √F (GHz)	
DWV	325 Vrms	
Insulation Resistance	5000 MΩ (min)	
RF High Pot	190 Vrms @ 5 MHz	
Force to Engage	Detent	6.5 lb. (max)
	Smooth Bore	2.5 lb. (max)
Force to Disengage	Detent	4 lb. (min)
	Smooth Bore	1.5 lb. (min)
Radial Misalignment	+/- .010"	
Axial Misalignment	0.000/0.010"	
Temperature Range	-55 °C to 165 °C	
Thermal Shock	MIL-STD-202, Method 107, Cond C	
Moisture Resistance	MIL-STD-202, Method 106, except step 7b	
Corrosion	MIL-STD-202, Method 101, Cond B	
Vibration	MIL-STD-202, Method 204, Cond D	
Shock	MIL-STD-202, Method 213, Cond I	

# SMPM Interconnect Series Configurations

## CABLE CONNECTORS

### SMPM Female Right Angle for Semi-Rigid and Semi-Flex Cable/P105



P/N	Ø A	B	C
-1CC	.047"	.250"	.195"
-2CC	.085"	.250"	.195"
-3CC	.047" Low Loss	.178"	.126"

### SMPM Female Straight Connector for Semi-Rigid and Semi-Flex Cable/P107

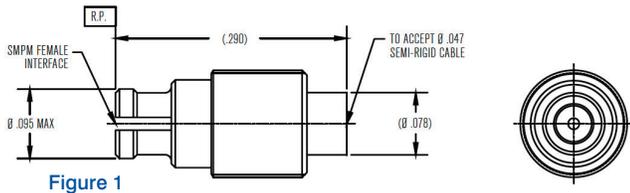


Figure 1

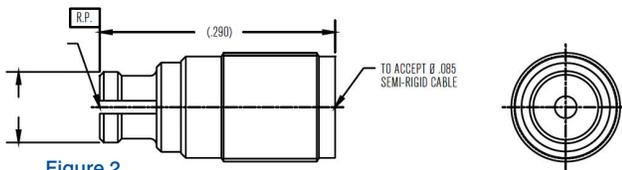
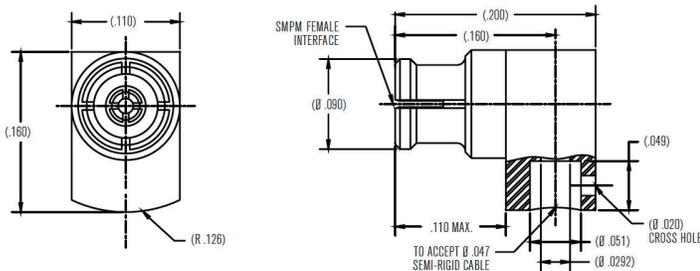


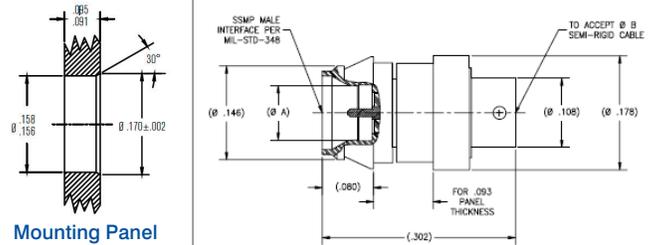
Figure 2

P/N	Figure(s)	Cable Type
-1CC	1	.047" Semi-Rigid/Semi-Flex
-2CC	2	.085" Semi-Rigid/Semi-Flex

### SMPM Female Right Angle for 0.047" Semi-Rigid and Semi-Flex Cable/P148-1CC



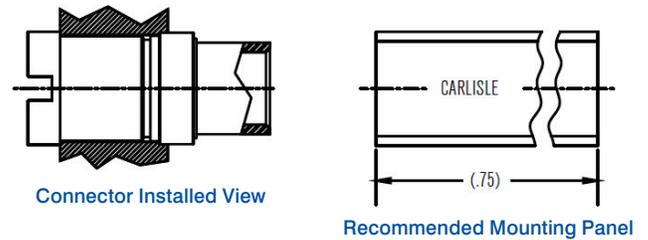
### SMPM Male Snap-In Panel-Mount Connector for Semi-Rigid and Semi-Flex Cable/P155



Mounting Panel Scale: None

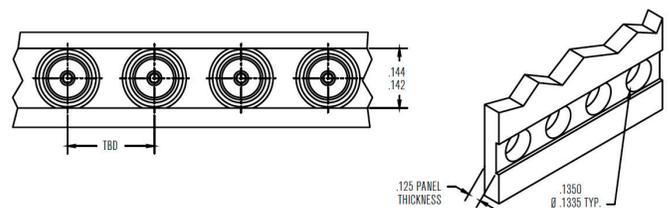
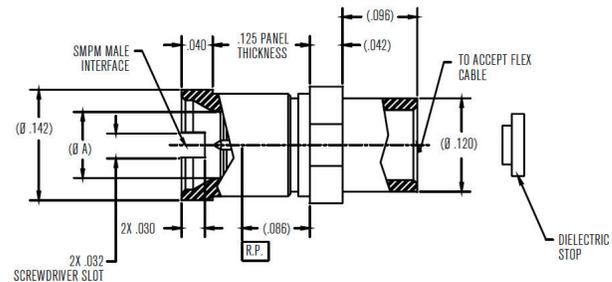
P/N	Ø A	Interface	Ø B Cable
-1CCSF	(.088")	Smooth Bore	.086" Semi-Rigid/Semi-Flex
-2CCSF	(.085")	Detent	.086" Semi-Rigid/Semi-Flex
-3CCSF	(.088")	Smooth Bore	.047" Semi-Rigid/Semi-Flex
-4CCSF	(.085")	Detent	.047" Semi-Rigid/Semi-Flex

### SMPM Male Straight Panel-Mount Connector for 0.086" Flexible Cable/P156



Connector Installed View

Recommended Mounting Panel

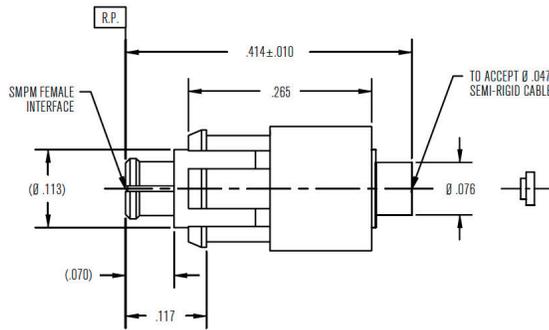


P/N	Interface	Ø A	Cable Type
-1CCSF	Detent	(.0845")	HFE100D,
-2CCSF	Smooth Bore	(.0875")	.085" Semi-Rigid/Semi-Flex

# SMPM Interconnect Series Configurations Cont'd.

## CABLE CONNECTORS CONT'D.

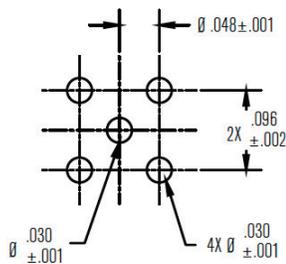
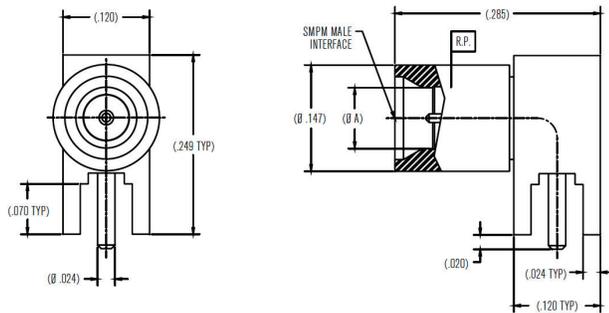
### SMPM Female Snap-In Panel-Mount Connector for Semi-Rigid and Semi-Flex Cables/P172-1CC



Recommended Mounting Hole

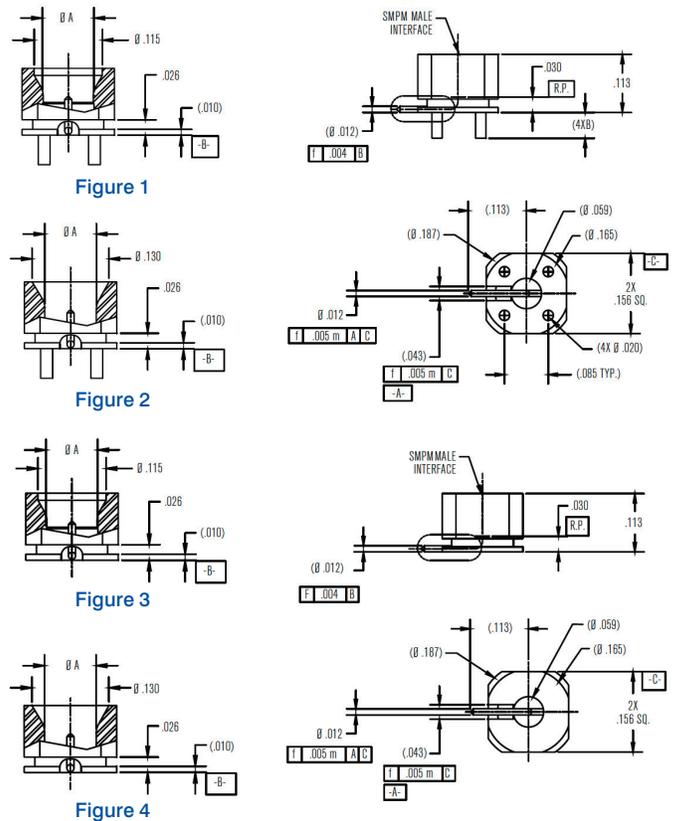
## PCB CONNECTORS

### SMPM Male Right Angle PCB Mount/P303



P/N	Interface	(Ø A)
-1CC	Detent	(.084")
-2CC	Smooth Bore	(.088")

### SMPM Male Straight Surface Mount/P311



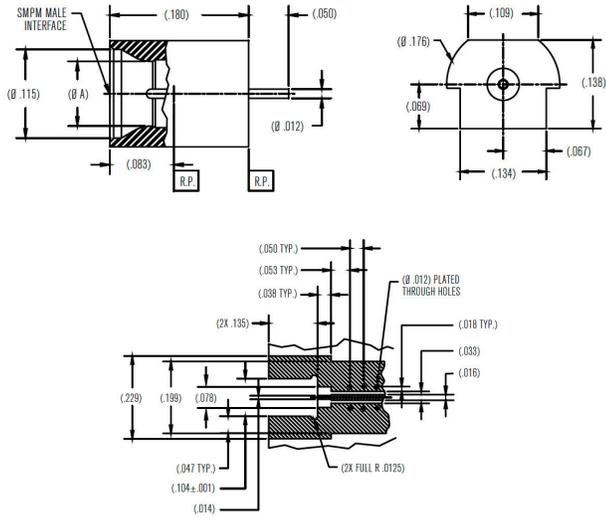
Mounting Hole Pattern  
\*Dimensions shown are for Rogers 4350 PCB material. These dimensions may vary depending on PCB material used.

P/N	Ø A	B	Interface	Figure
-1CC	.085"	.05"	Detent	1
-2CC	.088"	.05"	Non-Detent	1
-3CC	.085"	NR	Detent	3
-4CC	.088"	NR	Detent	3
-5CC	.088"	.050"	Catcher's Mitt	2
-6CC	.088"	NR	Catcher's Mitt	4

# SMPM Interconnect Series Configurations Cont'd.

## PCB CONNECTORS CONT'D.

### SMPM Male Straight Edge-Mount Connector/P319



Recommended PCB Cutout Scale: 6/1

P/N	Interface	(Ø A)
-1CC	Detent	(.085")
-2CC	Smooth Bore	(.088")



P319-1CC

## PANEL MOUNT

### SMPM Male Thread-In Panel Mount/P121

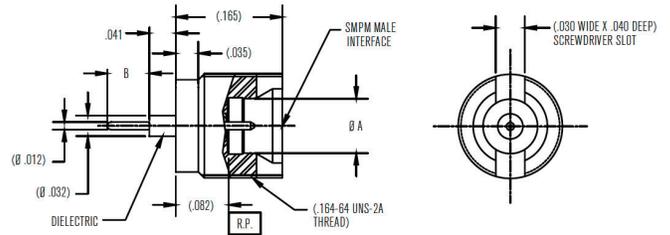


Figure 1

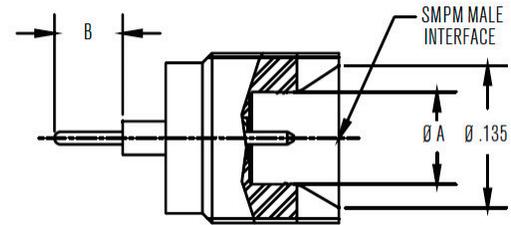
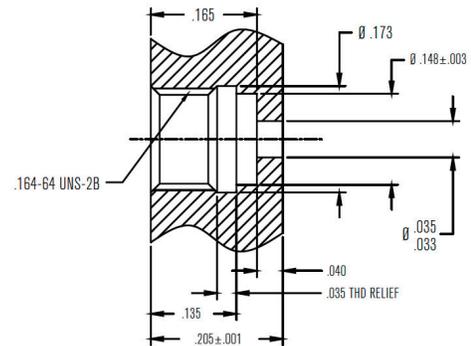


Figure 2



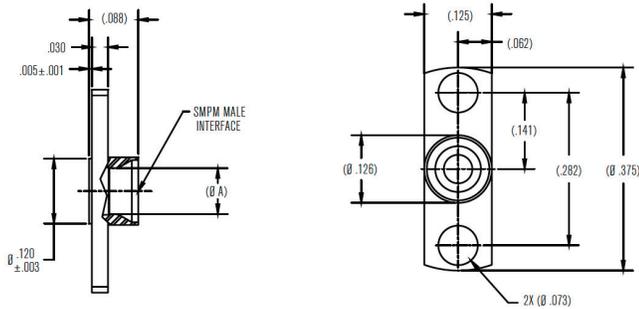
Recommended Mounting Hole

P/N	Ø A	B	Interface	Figure
-1CCSF	.0840"/.0850"	.015"	Detent	1
-2CCSF	.0860"/.0880"	.015"	Smooth Bore	1
-3CCSF	.0840"/.0850"	.065"	Detent	1
-4CCSF	.0860"/.0880"	.065"	Smooth Bore	1
-5CCSF	.0860"/.0880"	.015"	Catcher's Mitt	2
-6CCSF	.0860"/.0880"	.065"	Catcher's Mitt	2

# SMPM Interconnect Series Configurations Cont'd.

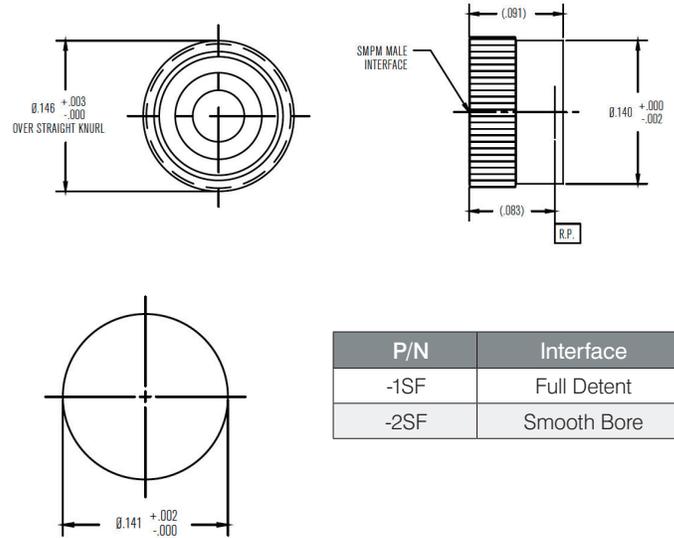
## PANEL MOUNT CONT'D.

### SMPM Male 2-Hole Flange Mount/P203



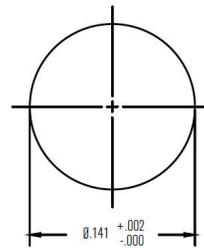
P/N	Interface	(Ø A)
-1SF	Full Detent	(.0840")
-2SF	Smooth Bore	(.0880")

### SMPM Male Press-In Shroud/P205



P/N	Interface
-1SF	Full Detent
-2SF	Smooth Bore

Recommended Mounting Hole



## SHROUDS

### SMPM Male Thread-In Shroud/P202

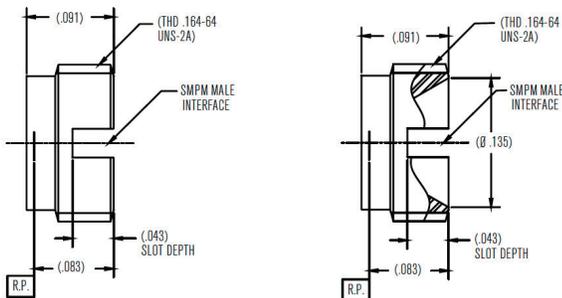
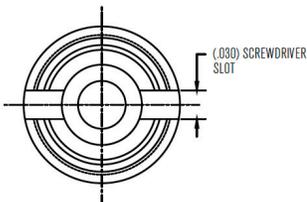


Figure 1

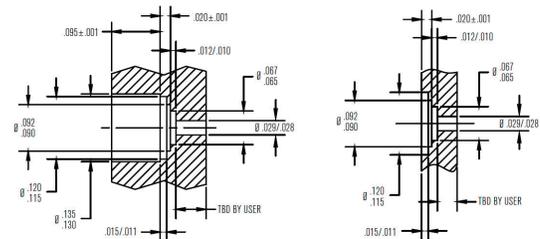
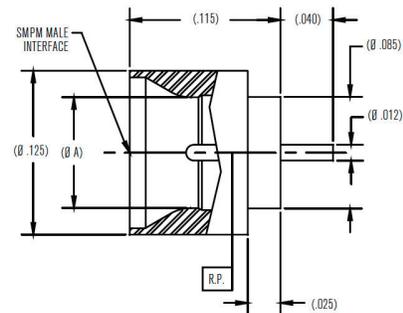
Figure 2



P/N	Interface	Figure
-1CCSF	Detent	1
-2CCSF	Smooth Bore	1
-3CCSF	Catcher's Mitt	2

## HERMETICS

### SMPM Male Straight Hermetic Termination/P122

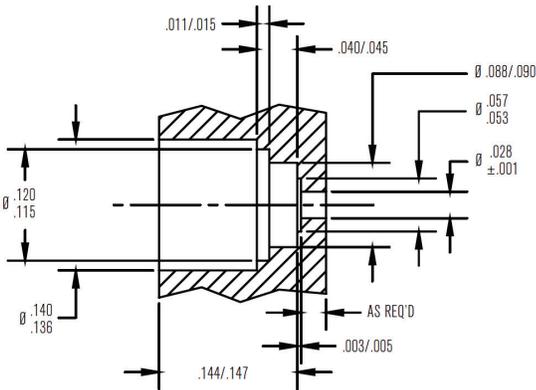
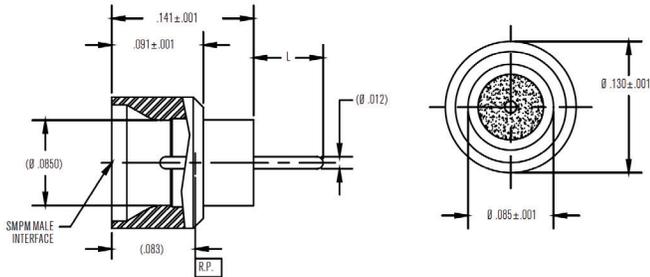


P/N	Interface	(Ø A)
-3CC	Detent	(.084")
-4CC	Smooth Bore	(.088")

# SMPM Interconnect Series Configurations Cont'd.

## HERMETICS CONT'D.

### SMPM Male with Detent, Straight Solder-In Hermetic/P154

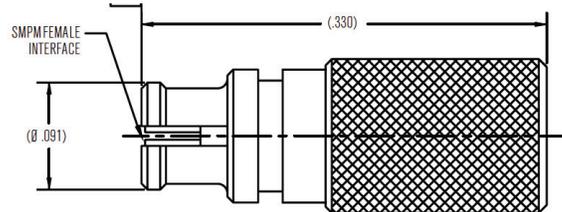


Recommended Mounting Hole Scale 10:1

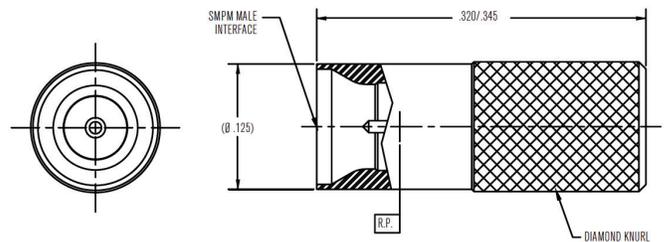
P/N	Interface	P/N	Interface
-1CC	.030"	-12CC	.085"
-2CC	.035"	-13CC	.090"
-3CC	.040"	-14CC	.095"
-4CC	.045"	-15CC	.100"
-5CC	.050"	-16CC	.105"
-6CC	.055"	-17CC	.110"
-7CC	.060"	-18CC	.115"
-8CC	.065"	-19CC	.120"
-9CC	.070"	-20CC	.125"
-10CC	.075"	-21CC	.130"
-11CC	.080"	-22CC	.135"

## SHORTS

### SMPM Female Short/P170-1CC



### SMPM Male Short/P180



P/N	Interface
-1CCSF	Detent
-2CCSF	Smooth Bore

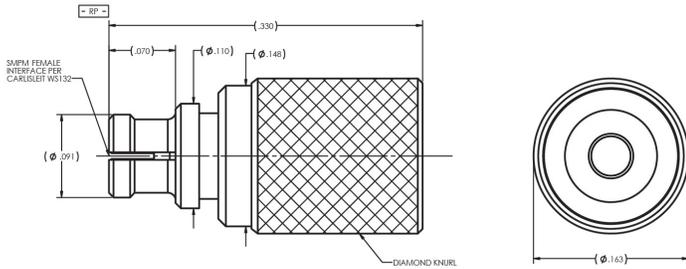


SMPM Male with Detent, Straight Solder-In Hermetic (P154)

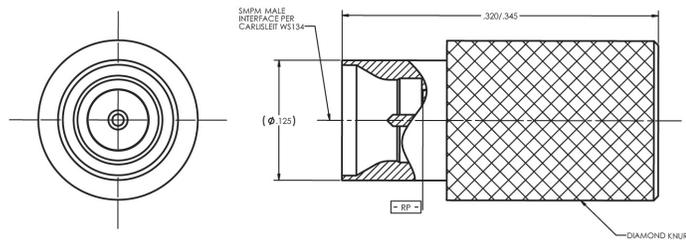
# SMPM Interconnect Series Configurations Cont'd.

## LOADS

### SMPM Female 50 Ω Termination/P109-1CC



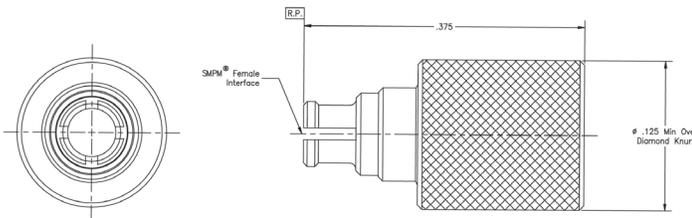
### SMPM Male 50 Ω Termination/P110



P/N	Interface
-1CCSF	Detent
-2CCSF	Smooth Bore

## OPENS

### SMPM Female Open/P171-1



## BULLETS/ADAPTERS



SMPM Female to SMPM Female Bullet (P101-1CC)

### SMPM Female to SMPM Female Bullet/P101

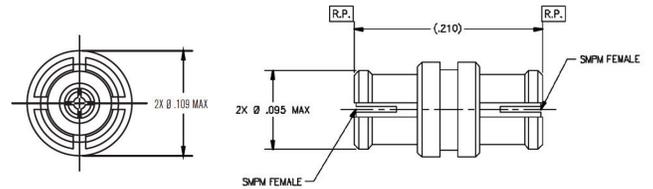


Figure 1

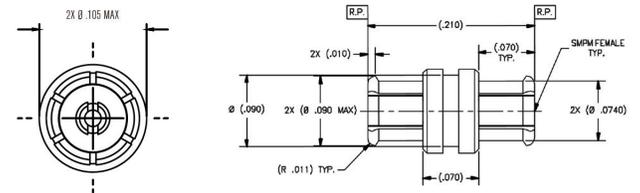
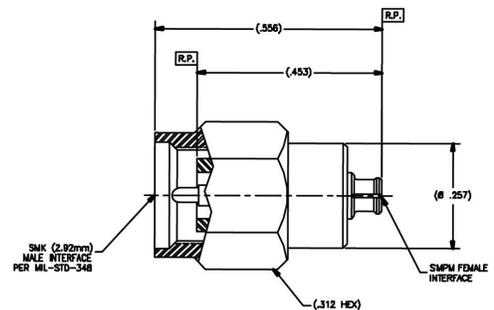


Figure 2

P/N	Figure	Other
-1CC	1	4-Slot Body
-2CC	2	6-Slot Body

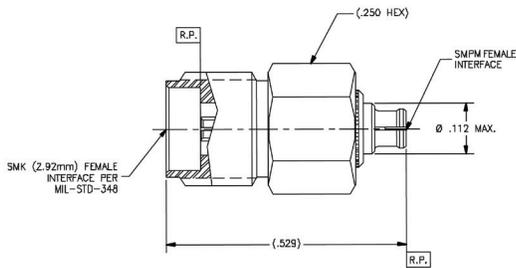
### SMPM Female to SMK (2.92 mm) Male Straight Adapter/P123-1CCSF



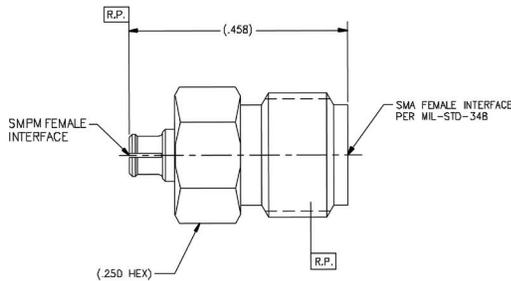
# SMPM Interconnect Series Configurations Cont'd.

## BULLETS/ADAPTERS CONT'D.

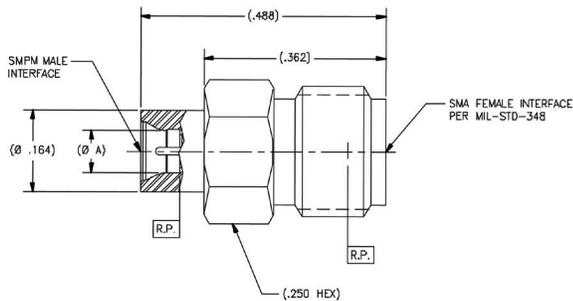
### SMPM Female to SMK (2.92 mm) Male Straight Adapter/P125-1CCSF



### SMPM Female to SMA Female Straight Adapter/P127

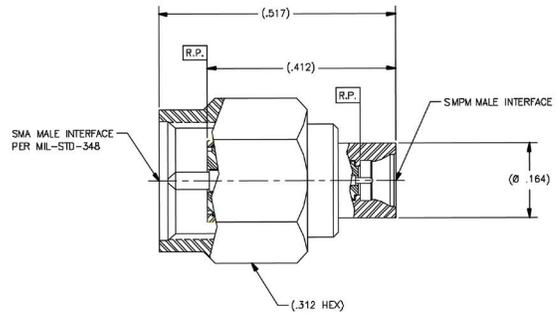


### SMPM Male to SMA Female Straight Adapter/P128



P/N	Interface	(Ø A)
-1CCSF	Detent	(.085"/.084")
-2CC	Non-Detent	(.088"/.087")

### SMPM Male to SMA Male Straight Adapter/P130



P/N	Interface
-1CCSF	Detent
-2CCSF	Smooth Bore

### SMPM Female to SMPM Female Spring-Loaded Bullet/P138

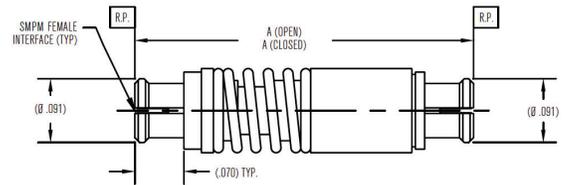


Figure 1

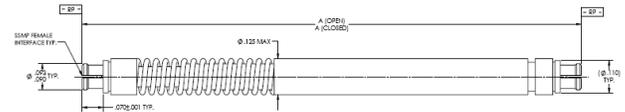


Figure 2

P/N	A (Open)	A (Close)	Figure
-1CCSF	(.515")	(.490")	1
-2CCSF	(.490")	(.465")	1
-3CCSF	(.465")	(.440")	1
-5CCSF	(.552")	(.502")	1
-6CCSF	(.600")	(.550")	1
-7CCSF	(.427")	(.387")	2



Spring-Loaded Bullet

# SMPM Interconnect Series Configurations Cont'd.

## MATERIALS & FINISHES

Dielectric	Specification
Virgin PTFE Fluorocarbon	ASTM D 1710 and ASTM D 1457
Polyamide-Imide	ASTM D5204 Group 2 Class 1
Glass	Corning 7070 or Equivalent

Finish	Specification
Gold (75u in. Typ)	ASTM-B488 Type 1, Class 1.25
Nickel (100u in. Typ)	SAE AMS-QQ-N-290
Passivation	ASTM A967

Metal	Specification
BeCu (Beryllium Copper)	ASTM B 196 and/or ASTM B 197
Brass	ASTM B 36, B121, B16, B16M
Stainless Steel	ASTM A484/ A582 or A555/581
Iron-Nickel-Cobalt	ASTM F-15

## ORDERING INFORMATION

Configuration	Part Number*	Description	Options
Cable Connectors	P105	SMPM Female • Right Angle • For Semi-Rigid & Semi-Flex Cables	See page 2 for options.
	P107	SMPM Female • Straight • For Semi-Rigid & Semi-Flex Cables	
	P148-1CC	SMPM Female • Right Angle • For 0.047" Semi-Rigid & Semi-Flex Cables	
	P155	SMPM Male • Snap-In Panel-Mount • For Semi-Rigid & Semi-Flex Cables	
	P156	SMPM Male • Straight Panel-Mount • For 0.086" Flexible Cable	
	P172-1CC	SMPM Female • Snap-In Panel-Mount • For Semi-Rigid & Semi-Flex Cables	
PCB Connectors	P303	SMPM Male • Right Angle PCB Mount	See page 3 for detents.
	P311	SMPM Male • Straight Surface-Mount	
	P319	SMPM Male • Straight Edge-Mount	
Panel Mount	P121	SMPM Male • Thread-In Panel-Mount	See page 4 for detents.
	P203	SMPM Male • 2-Hole Flange-Mount	See page 5 for detents.
Shrouds	P202	SMPM Male • Thread-In	See page 5 for detents.
	P205	SMPM Male • Press-In	
Hermetics	P122	SMPM Male • Straight Hermetic Termination	See page 5 for detents and pin styles.
	P154	SMPM Male • With Detent • Straight Solder-In	See page 6 for detents and pin styles.
Shorts	P170-1CC	SMPM Female	See page 6 for detents.
	P180	SMPM Male	
Loads	P109-1CC	SMPM Female • 50 Ω Termination	See page 7 for detents.
	P110	SMPM Male • 50 Ω Termination	
Opens	P171-1	SMPM Female	See page 7 for detents.
Bullets/Adapters	P101	SMPM Female to SMPM Female • Bullet	See page 7 for 4-slot & 6-slot CC designs.
	P123-1CCSF	SMPM Female to SMK/2.92 mm Male • Straight Adapter	See page 7 for detents.
	P125-1CCSF	SMPM Female to SMK/2.92 mm Female • Straight Adapter	See page 8 for detents.
	P127	SMPM Female to SMA Female • Straight Adapter	
	P128	SMPM Male to SMA Female • Straight Adapter	
	P130	SMPM Male to SMA Male • Straight Adapter	
	P138	SMPM Female to SMPM Female • Spring-Loaded Bullet	

\* Part numbers have a suffix based on the option selected. Please refer to outline drawings for more information.

# Global Manufacturing. Local Support.

Wherever you are, so are we. With manufacturing centers around the globe, our highly qualified team of engineers is up to any challenge. Our extensive worldwide manufacturing capabilities, coupled with end-to-end local project management and engineering support, allow us to design, build, test, and certify your product in-house, saving you the time and hassle of managing multiple vendors.



#### DIVISION HEADQUARTERS

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#### FACILITIES CERTIFICATIONS

- » AS9100
- » ISO 9001
- » ISO 13485
- » ISO 14001
- » ITAR registration
- » MIL-SPEC/SAE
- » RoHS compliance

## Performance with Purpose

# We Are Interconnect.

At Carlisle Interconnect Technologies, we do more than make interconnect technologies for a spectrum of industries. We deliver the critical connections and products that make amazing performances possible.



## Carlisle Operating System (COS)

### Driving the Industry Forward

We're leading the way with our Carlisle Operating System (COS). COS is our standardized methodology using the tools of Lean Manufacturing and Six Sigma to drive continuous improvement for our customers and our business. It promotes the systems and culture of safety, employee involvement, quality, and on-time delivery — all of this with our customers in mind.

The COS methodology is woven into our leadership fabric and everything we do. This thought process is both supported and driven by our top leadership and ensures the sustainability of our successes with our customers and our business. Every CarlisleIT location participates with the goal of continuous improvement at all facilities.

With COS, companies working with CarlisleIT know they're partnering with a world-class interconnect manufacturer dedicated to providing comprehensive, next-level solutions they can't get anywhere else.

### Nine Key Metrics

- » MDI - Managing for Daily Improvement
- » TPM - Total Preventative Maintenance
- » Culture
- » Supply Chain
- » Environment
- » Safety
- » Quality
- » Delivery
- » Cost

The COS Operational Excellence program recognizes and rewards facility performance with a specific and defined level of achievement, providing each facility a road map for continuous success. The program allows CarlisleIT to monitor and track performance to ensure we're achieving our performance goals.



See CarlisleIT's full line of products at:  
[CarlisleIT.com/prod-info/SMPM-interconnect-series](http://CarlisleIT.com/prod-info/SMPM-interconnect-series)

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